



ALUMINIUM ALKYD TOP COAT

Product information

- 1-Good weather resistance.
- 2-Can be applied over intact alkyd paints.
- 3-Good color retention
- 4-Good filling and sanding down properties.
- 5-Good resistant to salt water,oil splashes.
- 6-Easily applied by brush,roller and spray.

Physical data

Colour:	aluminium		
Finish:	semi gloss -gloss		
Flash point:	28 [°] c		
Volume solids:	45 ±5%		
D.f.t:	25-30 microns		
Specific gravity:	0.98 ± 0.08gr/cm ³		
Theoretical coverage:	22.5 m ² /lit (at 25 μ d.f.t)		
Drying time at 25 [°] c:			
Touch dry :	2-3 hrs		
Dry to handle :	6-8 hrs		
Full cure:	7days		
Component:	1		
Application methods:	conventional spray or brush or Airless spray or roller		
Recoat intervals*:	10 [°] c	25 [°] c	40 [°] c
(mild condition) : Min:	30 hrs	12 hrs	6 hrs
Max:	48 hrs	24 hrs	12
Recommended thinner:	FARCO THINN 21		
Recommended cleaner:	FARCO CLEAN 21		
Curing mechanism:	by solvent release and chemical reaction With o ₂		
Substrate:	primed steel		

*: For recoating the surface should be free of dust ,grease and contamination .

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Typical uses

As a general purpose finishing coat ,interior and exterior of steel structure ,on decks, stairways etc;
In mildly to moderately corrosive environment.

Application information

This Rangan Far's product is an alkyd based coating
For industrial and marine use.

To obtain the maximum performance for which this product is formulated,strict adherence to all application,instructions, precautions,conditions and limitations is necessary.

Application equipment

The following equipment is listed as a guide and suitable
Equipment from other manufactures may be used.
adjustments of pressure and change of tip size may be
Needed to obtain the proper spray characteristics.

1-Airless spray:standard airless spray equipment having
a 28:1 or higher pump ratio and a fluid tip with a 0.33 to 0.381 mm
orifice.

2-Conventional spray:industrial equipment with suitable
aircap having a fluid tip with a 1.6-1.8mm orifice .

3-Mixer.

4-Brush.

Caution

1-Handle with care.

2-Avoid inhalation of possible solvent vapours or
paint mist, as well as paint contact with skin and eyes.

3-Apply only in well ventilated areas and ensure that
adequate forced ventilation exists when paint applies is
in confined spaces or when the air is stagnant.

4-Always take precautions against the risks of fire and explosions.

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MANUFACTURER OF INDUSTRIAL PAINTS

FARCO TOP 219

- 5-Don't empty into drains and take precautionary measures against static discharges.
- 6-Harmful or fatal if swallowed, immediately seek medical assistance.

Application procedure

- 1-Flush equipment with recommended cleaner before use.
- 2-Stir paint for 5 minutes.
- 3-For spray, thin only as needed for workability.
- 4-Apply a wet coat in even, parallel passes. overlap each pass 50% to avoid bare areas, pinholes or holidays.
- 5-Small damaged or bare areas and random pinholes or holidays can be touched up by brush.
- 6-Clean all equipment with recommended cleaner immediately after use.

Environmental condition

Environmental temperature must be 10-40°C.
Surface temperature must be at least 3°C above dew point to prevent condensation. At freezing temperature surface must be free of ice and relative humidity below 80 %.

Surface preparation

The surface must be clean and dry .all dirt ,grease and other foreign materials ` should be removed .old primed surface must be smoothly wire brushed.

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